# Table: Environmental and sustainable outcomes - Social Procurement Framework Annual Report 2020-21

Extract from the Social procurement Framework Annaul Report 2020-21.

| Product | Tones | Major projects |
| --- | --- | --- |
| Crushed concrete | 689,674 | * Mordialloc Freeway
* Monash Freeway Stage 2 upgrade
* Echuca-Moama Bridge
* M80 upgrade
* Plenty 2 Road upgrade
* Childs Road upgrade
* Fitzsimons Lane upgrade
* Hallam North Road upgrade
* Western Roads upgrade
* West Gate Tunnel
* Warrnambool Line upgrade
* High Street Reservoir
* Wyndham Vale Stabling Yard
 |
| Slag/fly ash | 40,770 | * Mordialloc Freeway
* Monash Freeway upgrade
* Echuca-Moama Bridge
* M80 S-E upgrade
* Fitzsimons Lane upgrade
* Ballarat Line upgrade
* Shepparton Corridor upgrade
* Metro Tunnel Project
* High Street Reservoir
* Wyndham Vale Stabling Yard
 |
| Glass sand | 54,603 | * Mordialloc Freeway
* M80 upgrade
* Plenty Road upgrade
* Childs Road upgrade
* Fitzsimons Lane upgrade
* Hallam North Road upgrade
* Western Roads upgrade
* West Gate Tunnel
* Warrnambool Line upgrade
* Wyndham Vale Stabling Yard
* High Street Reservoir
 |
| Crushed rock/ Brick/Ballast | 565,304 | * Mordialloc Freeway
* Echuca-Moama upgrade
* M80 upgrade
* O’Herns Road upgrade
* Plenty Road upgrade
* Western Roads upgrade
* West Gate Tunnel
* Warrnambool Line upgrade
* Metro Tunnel Project
* Wyndham Vale Stabling Yard
 |
| Fill | 2,535,111 | * Mordialloc Freeway
* Echuca-Moama bridge
* Monash Freeway upgrade
* M80 upgrade
* Childs Road upgrade
* Western Roads upgrade
* South Gippsland
* Plenty Road upgrade
* Ballarat Line upgrade
* Shepparton Corridor upgrade
* Warrnambool Line upgrade
* Metro Tunnel project
* West Gate Tunnel
 |
| Reclaimed asphalt product | 157,072 | * Mordialloc Freeway
* Monash Freeway upgrade
* M80 upgrade
* O'Herns Road upgrade
* Plenty Road upgrade
* Childs Road upgrade
* Fitzsimons Lane upgrade
* Western Roads upgrade
* Ballarat Line upgrade
* Warrnambool Line upgrade
* Metro Tunnel project
* West Gate Tunnel
* High Street Reservoir
 |
| Recycled Plastic | 1,075 | * Mordialloc Freeway
* Monash Freeway upgrade
* Echuca-Moama bridge
* M80 upgrade
* Plenty Road upgrade
* Childs Road upgrade
* Fitzsimons Lane upgrade
* Warrnambool Line upgrade
* West Gate Tunnel
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