# Table: Environmental and sustainable outcomes - Social Procurement Framework Annual Report 2020-21

Extract from the Social procurement Framework Annaul Report 2020-21.

| Product | Tones | Major projects |
| --- | --- | --- |
| Crushed concrete | 689,674 | * Mordialloc Freeway * Monash Freeway Stage 2 upgrade * Echuca-Moama Bridge * M80 upgrade * Plenty 2 Road upgrade * Childs Road upgrade * Fitzsimons Lane upgrade * Hallam North Road upgrade * Western Roads upgrade * West Gate Tunnel * Warrnambool Line upgrade * High Street Reservoir * Wyndham Vale Stabling Yard |
| Slag/fly ash | 40,770 | * Mordialloc Freeway * Monash Freeway upgrade * Echuca-Moama Bridge * M80 S-E upgrade * Fitzsimons Lane upgrade * Ballarat Line upgrade * Shepparton Corridor upgrade * Metro Tunnel Project * High Street Reservoir * Wyndham Vale Stabling Yard |
| Glass sand | 54,603 | * Mordialloc Freeway * M80 upgrade * Plenty Road upgrade * Childs Road upgrade * Fitzsimons Lane upgrade * Hallam North Road upgrade * Western Roads upgrade * West Gate Tunnel * Warrnambool Line upgrade * Wyndham Vale Stabling Yard * High Street Reservoir |
| Crushed rock/ Brick/Ballast | 565,304 | * Mordialloc Freeway * Echuca-Moama upgrade * M80 upgrade * O’Herns Road upgrade * Plenty Road upgrade * Western Roads upgrade * West Gate Tunnel * Warrnambool Line upgrade * Metro Tunnel Project * Wyndham Vale Stabling Yard |
| Fill | 2,535,111 | * Mordialloc Freeway * Echuca-Moama bridge * Monash Freeway upgrade * M80 upgrade * Childs Road upgrade * Western Roads upgrade * South Gippsland * Plenty Road upgrade * Ballarat Line upgrade * Shepparton Corridor upgrade * Warrnambool Line upgrade * Metro Tunnel project * West Gate Tunnel |
| Reclaimed asphalt product | 157,072 | * Mordialloc Freeway * Monash Freeway upgrade * M80 upgrade * O'Herns Road upgrade * Plenty Road upgrade * Childs Road upgrade * Fitzsimons Lane upgrade * Western Roads upgrade * Ballarat Line upgrade * Warrnambool Line upgrade * Metro Tunnel project * West Gate Tunnel * High Street Reservoir |
| Recycled Plastic | 1,075 | * Mordialloc Freeway * Monash Freeway upgrade * Echuca-Moama bridge * M80 upgrade * Plenty Road upgrade * Childs Road upgrade * Fitzsimons Lane upgrade * Warrnambool Line upgrade * West Gate Tunnel |